

0-1km

Hilti Corrosion handbook / DFTM

**1**

X-FCM-R HL

S-B HEX5

**2**

**Use with**

X-BT-GR M8/7 SN8	X-BT 1/4" 20Nm/14.8 lb-ft	SF6-A22

**3**

IFU X-BT GR

**4A**

SF6-A22 only

$T_{inst} = 16-20 \text{ Nm}$

**4B**

X-BT 1/4"  
20 Nm / 14.8 lb-ft

$T_{inst} = 16-20 \text{ Nm}$

1 2 3 **click!**

STOP

**5A**

**5B**